

DART

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| DESIGN <i>CP</i> | DRAWN BY <i>CP</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>[Signature]</i> | APPROVED <i>[Signature]</i> | DRAWING NO. D3387 | REV. A SHEET 1 OF 1 |
| DATE 05.01.18 | TITLE ARM | SCALE 1:3 | |
| A | 05.01.18 | NEW ISSUE | |

UNDER REVIEW

CP 05.01.18
Arm height to change
OK *CP 05.11.18*

RELEASED05.03.11 *[Signature]*

PRESS FIT D2808 SPACER (1)

USE D3387-1 FOR D3387-041
USE D3387-2 FOR D3387-042**D3387-041 (SHOWN)**
D3387-042 (OPPOSITE)

ø0.191 (TOOLING HOLE)

11.405

ø0.507^{+0.000}_{-0.001}ø0.191
R0.300 (TYP)

0.300 (TYP)

1.000
2.000^{+0.010}_{-0.005}

1.347

C'BORE ø0.507^{+0.000}_{-0.001}
0.250 DEEP
FROM THIS SIDE

16.245 (REF)

FILLET INSIDE OF ALL
POCKETS WITH R0.125

R0.75

R2.00

R4.00

C'SINK ø0.375 x 100°
R0.032**D3387-1 (SHOWN)**
D3387-2 (OPPOSITE)0.125^{+0.020}_{-0.000}R0.125
(TYP, REF)**GENERAL NOTES**

- 1) MACHINE PER DRAWING FILE "D3387-A.DWG"
- 2) MATERIAL: 6061-T6 (QQ-A-200/8 OR QQ-A-250/11) 0.500 THICK
(REF DART SPEC. M6061T6B0.500)
- 3) DEBURR TO LEAVE R0.030 - 0.063 ON ALL EDGES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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